

# Bootstrap Gate Driver and Output Filter of An SC-based Multilevel Inverter for Aircraft APU

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**Abstract**–The objective of this paper is to propose a gate drive circuit and an output filter of a switched-capacitor–based multilevel inverter for aircraft APU. With the bootstrap methodology, only one voltage source is required to power the gate driver of all switches used in the multilevel inverter. With the LC filter, this inverter is capable of providing a pure sinusoidal output voltage waveform. Finally, the performance of the proposed multilevel inverter is evaluated with simulation results and experimental results of an eleven-level prototype inverter.

**Keywords**–Multilevel inverter, switched-capacitor, bootstrap capacitor driver, sinusoidal PWM.

## I. INTRODUCTION

Aircrafts requires an auxiliary power unit (APU) to produce high frequency alternating current, usually 400 Hz. To obtain an output waveform as much as sinusoidal shape, multilevel inverter technique has been an alternative of conventional 2-level inverter. It is well known that the more the levels of an inverter, the more near sinusoidal its output voltage is. It also means the more power semiconductor switches and voltage sources or capacitors are required. Consequently, one of the key technologies for multilevel inverters is to use less components and simpler structures to obtain the more levels of output voltages.

The conventional multilevel inverters can be divided into three categories [1]: neutral-point-clamped [2], flying capacitors [3], and the H-bridge cascade [4]. One of their common drawbacks is that an excessive number of power semiconductor switches and capacitor sources employed that leads to the complex structure and higher power loss.

In the literature [5], a novel multilevel inverter is presented for high frequency applications. It is made up of a novel DC-DC multilevel converter and an H-bridge as shown in Fig.1. The key point of this inverter is the DC-DC conversion section which consists of multiple switched-capacitor (SC) cells. Each cell employs only one capacitor, one active switch and two diodes. The number of  $n-1$  SC cells can compose an  $n$ -level DC-DC converter. They are connected to an H-bridge, a  $(2n+1)$ -level inverter can be easily derived. The structure is very simple and fewer components are required.

In order to promote this novel multilevel inverter for industrial applications, a simple gate drive circuit is developed by using bootstrap technique in this paper. It means that only one power supply is required to power the gate drive circuit for all switches employed in this inverter. This design philosophy contributes the small size and cost-effectiveness of the inverter.

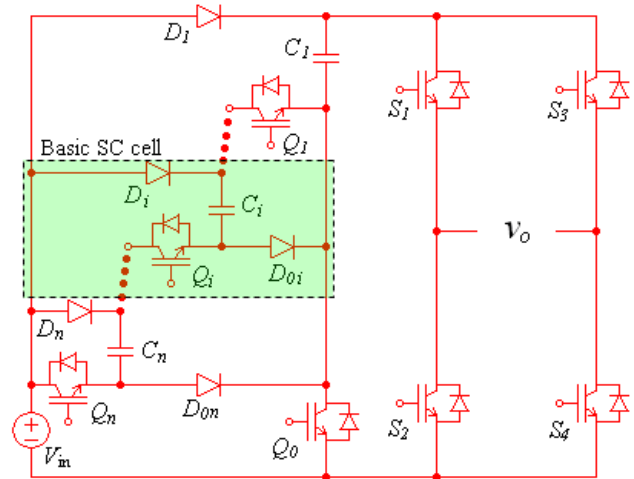


Fig.1: The multilevel inverter presented in [5]

To develop a pure sinusoidal output voltage waveform, an LC filter is added on the output terminal of this multilevel inverter in this paper.

Both simulation and experimental results of a seven-level inverter prototype are provided to evaluate the performance of the inverter.

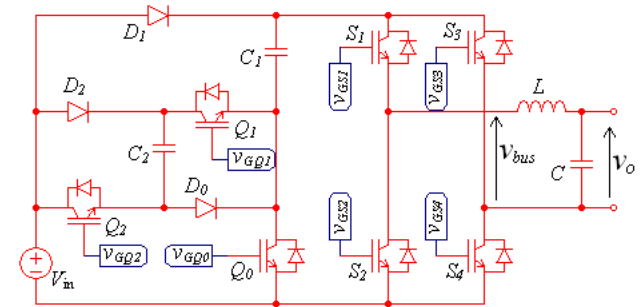


Fig.2: The seven-level topology of the multilevel inverter

## II. CIRCUIT DESCRIPTION AND STATES ANALYSIS

### 1. Circuit Description

Fig.2 shows the topology of proposed inverter in seven levels. It is composed of a three-level DC-DC converter, a full bridge and an output low-pass filter. As mentioned before, the key point of the seven-level inverter is the section of DC-DC converter which consists of three active switches  $Q_0$ ,  $Q_1$  and  $Q_2$ , three diodes  $D_1$ ,  $D_2$  and  $D_0$ , and two capacitors  $C_1$  and  $C_2$ . With different control strategies for the three active switches, the DC-DC conversion section is capable of converting the input voltage  $V_{in}$  in different levels, including  $3V_{in}$ ,  $2V_{in}$  and  $V_{in}$ . Like many other multilevel inverters aforementioned, the proposed

inverter also includes an inverter bridge which employs four active switches  $S_1 \sim S_4$ , and an output  $LC$  filter used for filtering higher harmonics.

## 2. States analysis

As mentioned before, with different control strategies, the circuit section of multilevel DC-DC converter of the proposed inverter is capable of converting the input voltage  $V_{in}$  in different levels. For the seven-level inverter as shown in Fig.2, there are three levels that can be produced by the multilevel converter section, including the levels of  $V_{in}$ ,  $2V_{in}$  and  $3V_{in}$ . With the combination of the operation of the inverter bridge, the inverter can provide seven levels of voltage:  $3V_{in}$ ,  $2V_{in}$ ,  $V_{in}$ ,  $0$ ,  $-V_{in}$ ,  $-2V_{in}$  and  $-3V_{in}$ .

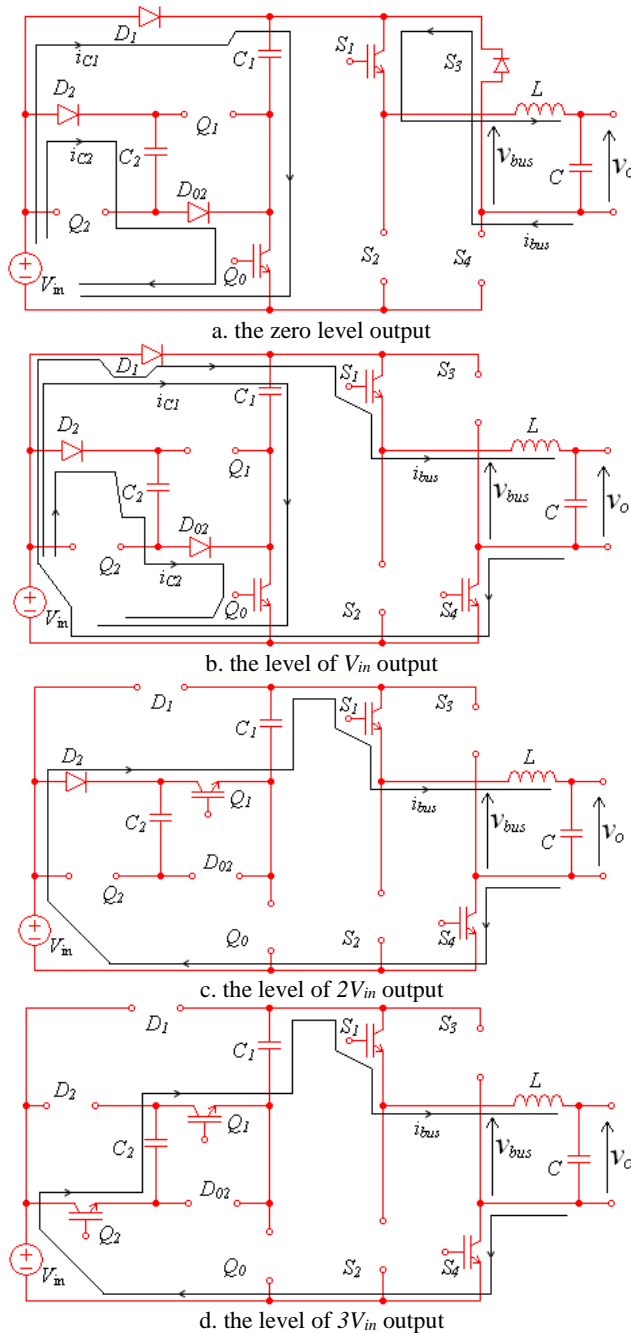


Fig.3: Working states for the proposed inverter

Specifically, when the switch  $Q_0$  is turned ON and  $Q_1$  and  $Q_2$  being OFF,  $V_{in}$ ,  $D_1$ ,  $C_1$  and  $Q_0$  form a closed loop and  $C_1$  is charged by input power  $V_{in}$ . And another closed loop

is formed by  $V_{in}$ ,  $D_2$ ,  $C_2$ ,  $D_{02}$  and  $Q_0$ , and  $C_2$  is also charged by  $V_{in}$ . In this case, when the switch  $S_1$  is turned ON and other switches in the H-bridge maintains the OFF state as shown in Fig.3a, the output bus voltage  $v_{bus}$  is equal to 0. But if the switch  $S_4$  is turned ON as well as shown in Fig.3b, the bus voltage will change to  $V_{in}$ . Of course, when the switch  $S_2$  is turned ON, and  $S_1$  and  $S_4$  maintain OFF state, another 0 level and  $-V_{in}$  could be produced by being OFF or ON of  $S_3$ .

In the DC-DC conversion section, when the switch  $Q_1$  is turned ON and other switches are OFF, the capacitor  $C_1$  is connected in series with input power  $V_{in}$  through  $Q_1$  and  $D_2$  and the DC-DC converter section output the voltage level of  $V_{in} + V_{C1}$ . Assuming the capacitance of  $C_1$  is large enough, the  $2V_{in}$  level can be produced by being ON of  $S_1$ ,  $S_4$  and OFF of  $S_2$  and  $S_3$  as shown in Fig.3c. Similarly, when  $S_1$  and  $S_4$  are turned OFF and  $S_2$ ,  $S_3$  are turned ON, the level of  $-2V_{in}$  can be produced as the bus voltage  $v_{bus}$ .

When  $Q_1$  and  $Q_2$  are turned ON simultaneously while  $Q_0$  being OFF, capacitors  $C_1$ ,  $C_2$  and input source  $V_{in}$  are connected in series by switches  $Q_1$  and  $Q_2$ . Under the condition of the values of  $C_1$  and  $C_2$  are both large enough, the level of  $3V_{in}$  can be output by the DC-DC converter section. In this case, if the switches  $S_1$  and  $S_4$  are turned ON and  $S_2$  and  $S_3$  being OFF, the bus voltage  $v_{bus}$  is equal to  $3V_{in}$  as shown in Fig.3d. With similar method, the level of  $-3V_{in}$  can be produced by turning switches  $S_1$  and  $S_4$  OFF, and  $S_2$  and  $S_3$  ON.

According the above analysis, the working states' combination of the seven-level version of the proposed inverter is concluded as shown in Tab.1. It can be seen from Tab.1 that there are eight working states for the inverter corresponding to seven voltage levels, including two zero level states. In each state, a maximum of only four switches are in conduction. And when the inverter operates alternatively in two adjacent states, there is only one or two switches' states needed to be changed.

TABLE I

Working states' combination of the seven-level inverter

No. of states	Bus voltage $v_{bus}$	Switching states						
		$Q_0$	$Q_1$	$Q_2$	$S_1$	$S_2$	$S_3$	$S_4$
1	$+3V_{in}$	0	1	1	1	0	0	1
2	$+2V_{in}$	0	1	0	1	0	0	1
3	$+V_{in}$	1	0	0	1	0	0	1
4	0	1	0	0	1	0	0	0
5		1	0	0	0	1	0	0
6	$-V_{in}$	1	0	0	0	1	1	0
7	$-2V_{in}$	0	1	0	0	1	1	0
8	$-3V_{in}$	0	1	1	0	1	1	0

## 3. Modulation Method

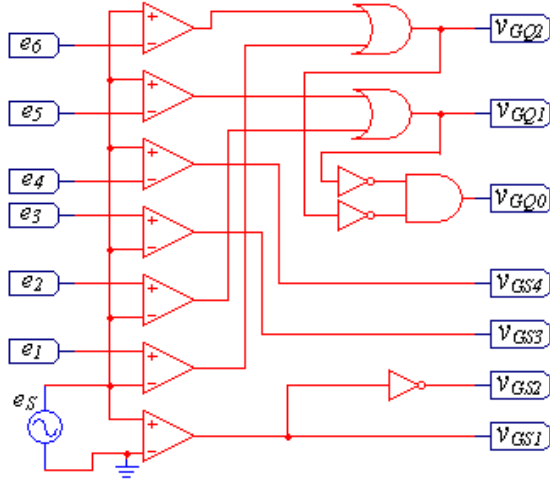
There are many modulation methods to control a multilevel inverter, such as classic carrier-based sinusoidal PWM (SPWM) method [6]. In this section, SPWM is also introduced to modulate the multilevel inverter, as follows.

For the seven-level inverter, there are six carrier signals  $e_1 \sim e_6$  and a modulated sinusoidal signal  $e_7$  needed, as shown in Fig.4a which is the modulation logic circuit for the proposed seven-level inverter. Fig.4b shows the corresponding modulation waveforms, in which  $A_C$  is the

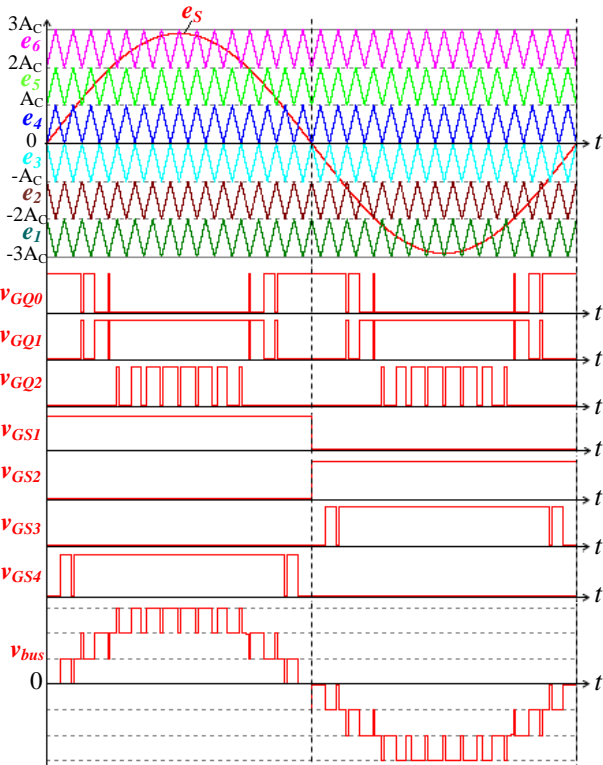
amplitude of the carrier signals. If defining the symbol  $A_s$  as the amplitude of the modulated sinusoidal signal, the modulation index  $M$  can be defined as

$$M = \frac{2A_s}{(N-1)A_c} \quad (1)$$

where  $N$  is the number of the levels and it is odd. For the proposed seven-level inverter,  $N=7$ .



a. modulation logic circuit



b. modulation waveforms

Fig.4: Modulation method for the proposed seven-level inverter

And the frequency modulation ratio can also be defined as

$$P = \omega_c / \omega_s \quad (2)$$

where  $\omega_c$  and  $\omega_s$  are the angular frequencies of the carrier signal and modulated signal respectively. And the

desired output sinusoidal voltage therefore can be derived as (3).

$$v_o = \frac{N-1}{2} M V_{in} \sin \omega_s t \quad (3)$$

### III. GATE DRIVER AND OUTPUT FILTER

#### 1. Gate driver for the proposed inverter

For multilevel inverters, a large number of active switching elements are required and the drive circuit is needed for each switch. In this respect, the cost and complexity of the gate driver depends on the number of active switches required for the multilevel inverter. For the proposed inverter, although the number of active switches employed is much lesser than conventional multilevel inverter, its gate drive circuit is still a very important issue. Bootstrap capacitor driver (*BSCD*) is a mature gate drive technique and has traditionally been applied in various bridge circuits [7]. Based on the special structure of the proposed inverter, *BSCD* technique is also introduced to drive the all active switches.

In the proposed topology which consists of a full bridge and a multilevel DC-DC converter, the gate drivers for the full bridge is very simple and is not elaborated in the text. For the DC-DC conversion section, active switches  $Q_1$  to  $Q_n$  are actually connected in series with  $Q_0$  though diodes  $D_1'$  to  $D_n'$  respectively. And  $Q_0$  can be turned ON just after all other switches  $Q_1$  to  $Q_n$  being OFF. The voltage for the gate driver of  $Q_0$  therefore can be supplied directly by the signal power  $V_{gate}$ . And the voltage sources for the gate drivers of  $Q_1$  to  $Q_n$  could be implemented by using a bootstrap capacitor for each switch as shown in Fig.5. Take the driver circuit of  $Q_1$ , *BSCD-1* as an example, when switch  $Q_0$  is turned ON while  $Q_1$  being OFF, the capacitor  $C_{B1}$  is charged by the signal power  $V_{gate}$  though  $D_{11}$ ,  $D_1'$  and  $Q_0$ , the energy is stored in  $C_{B1}$  and its voltage is eventually equal to  $V_{gate}$ . When  $Q_0$  is turned OFF, switch  $Q_1$  could be controlled by its trigger signal  $v_{GQ1}$  and voltage as well as power are supplied by the capacitor  $C_{B1}$ . For other switches  $Q_i$  ( $i=2, 3, \dots, n$ ), the gate drivers *BSCD-i* are totally the same as *BSCD-1*. The gate driver for the total inverter is therefore very simple and only one signal power  $V_{gate}$  is required.

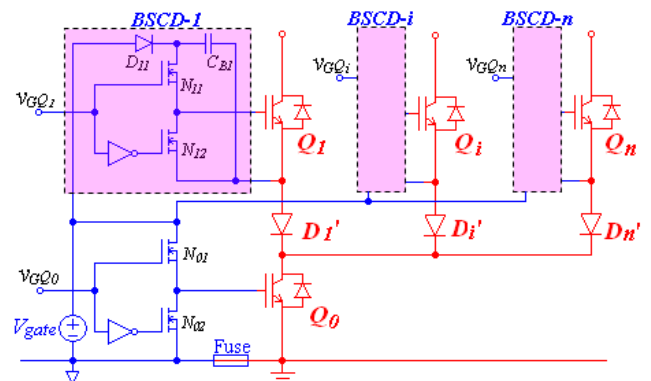


Fig.5: Gate driver for the proposed inverter

#### 2. Output filter design for the proposed inverter

Comparing with 2-level inverter, the output performance of the multilevel inverters is more satisfactory in the terms of harmonics. The output filters therefore are easier to be designed. Usually, the multilevel inverters only need to employ an  $LC$  low-pass output filter with reasonable parameters to provide satisfactory output sinusoidal voltage. The detailed design methods of  $LC$  filter for PWM inverters have been introduced in [8], [9] and the technique is very mature, that is mainly based the considerations of reactive power and output voltage harmonics. Simply, the design steps of a  $LC$  filter for PWM inverters can be summarized as follows.

1). to determine the filter cut-off frequency  $\omega_f$  referring to the carrier signals frequency  $\omega_c$  and the modulated signal frequency  $\omega_s$ , i.e.

$$\omega_f = \frac{1}{\sqrt{LC}} \quad (4)$$

$$\text{and} \quad \omega_s < \omega_f < \omega_c \quad (5)$$

2). to determine the inductance of the filter according to the principle of minimum reactive power. For the pure resistance load, the reactive power  $Q_{LC}$  caused by the  $LC$  filter could be approximately expressed as

$$Q_{LC} \approx \omega_s I_o^2 L + \left( \frac{\omega_s}{\omega_f^2} + \frac{\omega_s^3}{\omega_f^4} \right) U_o^2 \frac{1}{L} \quad (6)$$

where  $U_o$  and  $I_o$  are the rms values of the output voltage and load current respectively. The minimum reactive power is obtained when  $\partial Q_{LC} / \partial L = 0$ . The value of the inductor  $L$  therefore can be calculated by

$$L = \frac{U_o}{I_o \omega_f} \sqrt{1 + \left( \frac{\omega_s}{\omega_f} \right)^2} \quad (7)$$

3). calculate the capacitance of the filter according to the value of inductance  $L$  and the cut-off frequency  $\omega_f$ , i.e.

$$C = \frac{1}{\omega_f^2 L} \quad (8)$$

#### IV. SIMULATION EXPERIMENTAL VERIFICATION

##### 1. Simulation Results

To verify the feasibility of the proposed gate driver and the  $LC$  output filter developed for the multilevel inverter of Fig.1, a simulation model is built based on the seven-level topology, the multicarrier SPWM technique and the gate driver structure as shown in Figs. 2, 4a and 5 respectively. Fig.6 shows the simulated results and the simulation parameters are chosen as following: the dc input voltage  $V_{in}$  is 24V; the capacitances of  $C_1$  and  $C_2$  both are 1000 $\mu$ F; the carrier signals frequency and the modulated signal frequency are 40kHz and 400Hz respectively; the modulation index  $M$  is 0.96 and the load resistance is 22 $\Omega$ ; the signal power  $V_{gate}$  is 15V and the bootstrap capacitor is 1 $\mu$ F; the output filter inductance  $L$  and capacitance  $C$  are 850 $\mu$ H and 2.2 $\mu$ F respectively.

Simulation results indicate that the multilevel inverter is capable of generating a pure sinusoidal output voltage waveform  $v_o$  and this is benefited from the bootstrap gate driver circuit and the  $LC$  filter developed in this paper.

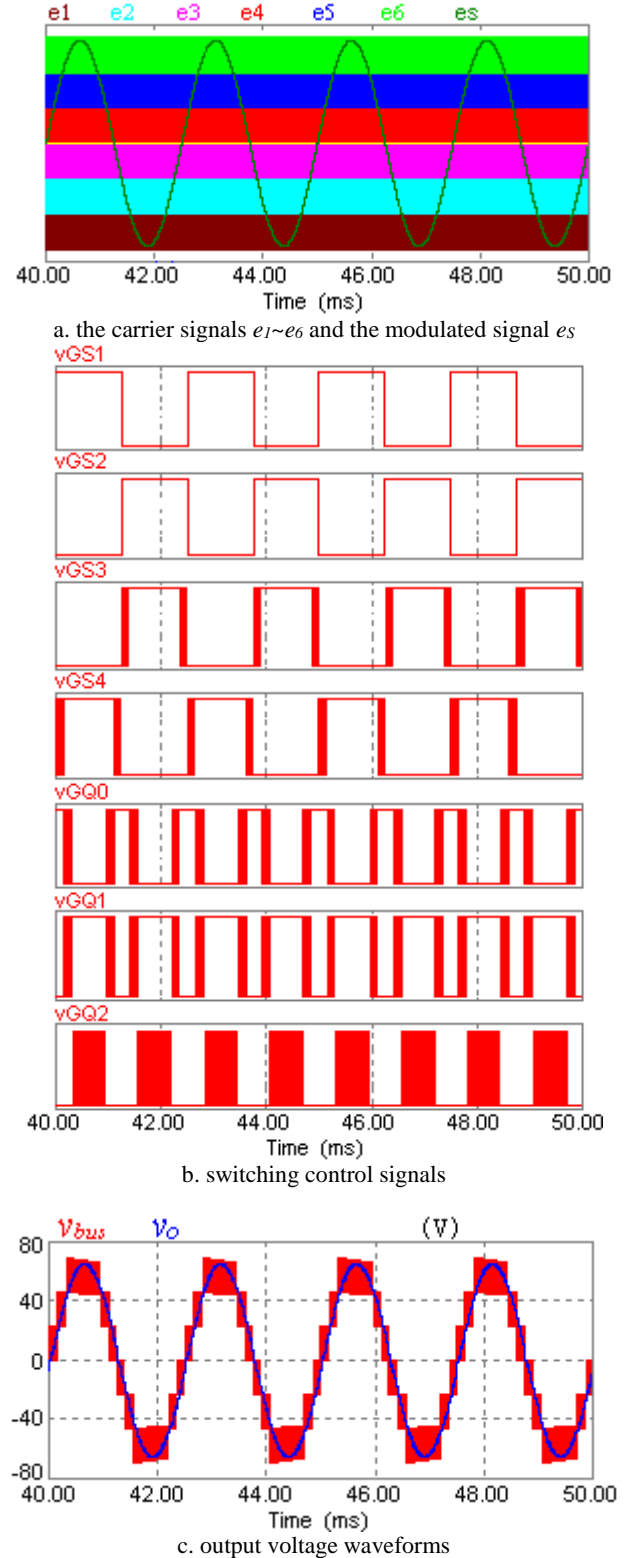
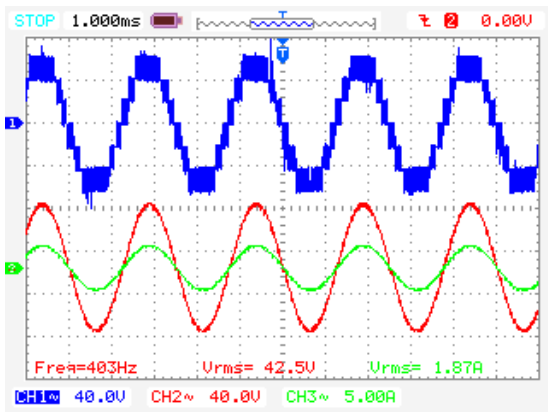


Fig.6: Simulation results of the seven-level output

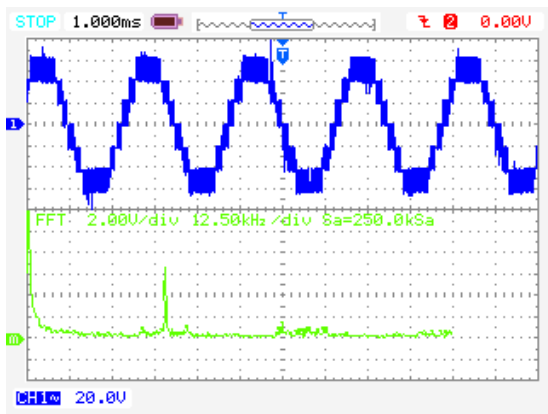
##### 2. Experimental Results

A prototype of the seven-level version of the proposed inverter is developed to evaluate the performance of the proposed topology in the generation of a desired output

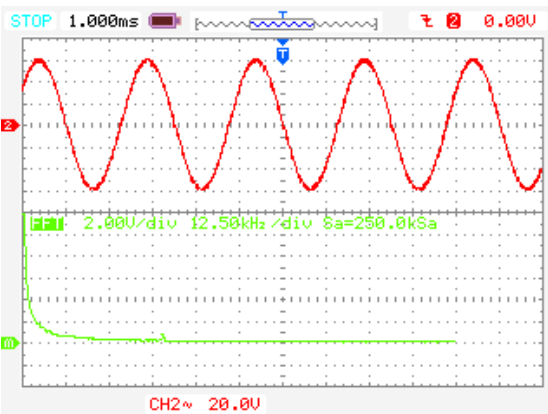
voltage waveform. The basic parameters are the same as that used for simulation and the switches are selected as following:  $S_1 \sim S_4$  and  $Q_0$  are MOSFETs IRFB4019PBF;  $Q_1$  and  $Q_2$  are MOSFETs IRFI540A; MBR10100 are used as the diodes  $D_1$ ,  $D_2$  and  $D_{02}$ . The modulation index  $M$  is still 0.96. The experimental results are shown in Fig.7. As shown in Fig.7a, the output voltage waveforms are basically the same as the simulation results aforementioned except for the amplitude, which is slightly lower than the theoretical value the simulation result because the voltage drops of the switching devices. Fig.7b shows the frequency spectrum of the bus voltage  $v_{bus}$ . It can be seen that the lower order harmonics are small but the higher harmonics cannot be neglected, especially those closed to the carrier signals frequency. This issue is easily solved by the output LC filter as shown in Figs.7c and 7d, which show the frequency spectrum of the output voltage  $v_o$ .



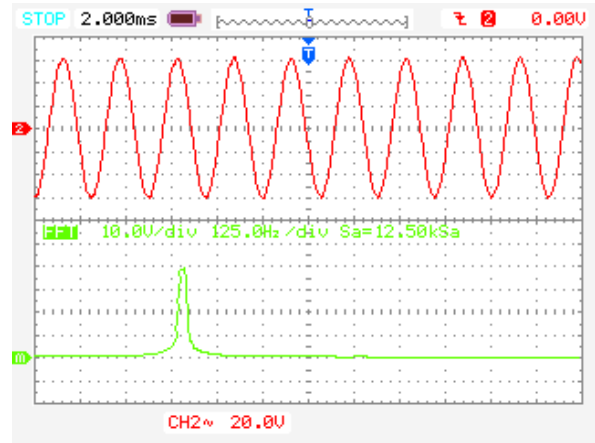
a. CH1:  $v_{bus}$ ; CH2:  $v_o$ ; CH3:  $i_o$



b. frequency spectrum of  $v_{bus}$  (0~125kHz)



c. frequency spectrum of  $v_o$  (0~125kHz)



d. frequency spectrum of  $v_o$  (0~1.5kHz)

Fig.7: Experimental results of the seven-level inverter

#### IV. CONCLUSION

In this paper, a simple gate drive circuit and an output filter are developed for the multilevel inverter presented in [5]. With this bootstrap gate driver, only one voltage source is required to power the drive circuit of all switches employed in this inverter. This makes it has the advantages of small size and cost-effectiveness. With the LC filter, this inverter is capable of providing a pure sinusoidal output voltage waveform. And it is very suitable for aircraft APUs. Simulation and experimental results indicate the gate driver and the LC filter introduced in this paper provide a very well solution to promote the industrial applications of the multilevel inverter.

#### ACKNOWLEDGMENT

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